

# United States Patent 1191

### Ziemek et al.

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## [54] FLEXIBLE, HIGH TEMPERATURE SUPERCONDUCTIVE CABLES

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228/151; 228/155; 228/173.4; 228/173.5 [58] Field of Search ....... 29/599; 505/1, 917, 505/921, 928, 929, 930; 228/147, 151, 155,

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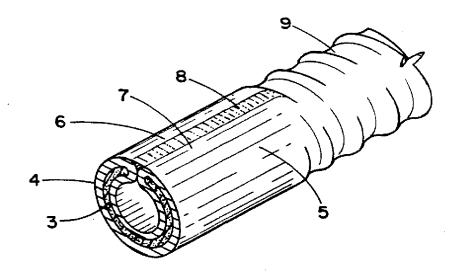
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### ABSTRACT

Method of manufacturing a flexible, high temperature superconductive cable by longitudinally imbedding a ceramic oxide material in a band source material, and then compressing same to form an elongated flat band, which in turn is deformed into a hollow tubular member whose longitudinal edges are welded before such member is corrugated. Further, there is disclosed a flexible, high temperature superconductive cable including a corrugated metallic wall having imbedded therein at least one superconductor of ceramic oxide material extending continuously therethrough.

6 Claims, 2 Drawing Sheets



173.5, 173.4